

What's New!

8 NEW STYLES



What's New!

6 NEW COLORS







NEW

95800
DryBlend™ CVC Adult
Double Pique Sport Shirt
P 29







NEW
3BI00
Gildan® Performance®
Adult Mesh T-Shirt
P 23

NEW
4BI00
Gildan® Performance®
Adult Mesh T-Shirt
P 24

2019 Collection

T-Shirts

A must for your spring and summer wardrobe, and worn inside or as an extra layer in the fall and winter, the versatile T-shirt is in demand all year round.



Polo Shirts

Polo shirts are smart yet casual. Supremely popular as teamwear, they're also ideal casual wear for a wide range of occasions, sporting and otherwise. The wide spectrum of colors is just one of the attractions of our collection.



Performance Shirts

We offer a range of high performance "dry" shirts with moisture-wicking and ultraviolet protection properties. Featuring ultra comfortable fitted T-shirts and stylish polo shirts, this collection is perfect for athletes and anyone who enjoys



Sweats

Our sweatshirts are all about outstanding elasticity and warmth, combined with a relaxed silhouette. The brushed fleece is also popular for its high heatretention, light weight and comfortable feel.



About Gildan®

We are one of the world's largest manufacturers and marketers of everyday family apparel, controlling almost every step from the farm to the finished garments in Company-owned and operated facilities. Last year we produced more than 1 billion garments, driven by the basic belief that operating responsibly, taking care of our 50,000 employees and integrating sustainable solutions into our business are key factors in our success and long term growth. We're proud that our brand is trusted in over 60 countries around the world, to deliver better quality products, always responsibly-made.

Table of

63000

NEW HA30

Contents

GILDAN® SOFTSTYLE®

Adult T-Shirt

What's New Styles & Colors 02,03 2019 Collection Catalog guide, Color Selector 34,35 Decorating Techniques 36 Suggested uses for printing blanks 37 CSR activities

T-SHIRTS

4.5 150 g/m²

63V00	Adult V-Neck T-Shirt	09
63V00L	Ladies' V-Neck T-Shirt	09
GILDAN®	PREMIUM COTTON™	5.3 180 g/m²
76000	Adult T-Shirt	10
76000L	Ladies' T-Shirt	12
76000B	Youth T-Shirt	13
GILDAN®	HAMMER™	6.1 210 g/m²
HA00	Hammer Adult T-Shirt	14

NEW HA40	Hammer Adult Long Sleeve T-S	hirt	16
GILDAN®	PREMIUM COTTON™	5.3 oz/yd²	180 g/m²
76600	Adult Ringer T-Shirt		17
76200	Adult Tank Top		17
76500	Adult Raglan T-Shirt		18
76700	Adult 3/4 Sleeve Raglan T-Shirt		18
76400	Adult Long Sleeve T-Shirt		19

Hammer Adult T-Shirt with Pocket

PERFORMANCE SHIRTS

GILDAN®	PERFORMANCE			
NEW P4BI00	Performance Adult Mesh Sport Shirt	22	4.6 oz/yď²	1
NEW 3B100	Performance Adult Mesh T-Shirt	23	3.8 oz/yď²	1
NEW 4B100	Performance Adult Mesh T-Shirt	24	4.6 oz/yď²	1
NEW 4B100B	Performance Youth Mesh T-Shirt	25	4.6 oz/yď²	1

POLO SHIRTS

GILDAN® DRYBLEND™CVC



™ 6800	Adult Cotton Double Pique Sport Shirt
	_

Adult CVC Double Pique Sport Shirt

SWEATS



T-SHIRTS

A must for your spring and summer wardrobe, and worn inside or as an extra layer in the fall and winter, the versatile T-shirt is in demand all year round.









GILDAN°

We've got a tee to suit any need. Find your favorite T-Shirt fabric: 100% ring spun cotton in hearty 210 or 180 g/m², or a lighter 150 g/m² weight. All durable, they come in amazing colors, and can handle just about any kind of decorating technique.

In lightweight 4.5 oz cotton jersey for outstanding softness and supreme comfort!





- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- 2 cm rib collar
- Taped neck and shoulders
- Double needle sleeve and bottom
- Quarter-turned to eliminate
- XS 2XL
- 21 colors

Height*	XS 160cm	S 165cm	M 170cm		XL 180cm	2XL 185cm
Width	44	47	50	53	56	59
Length	64	67	70	73	75	77

"Height" is a rough guideline value.





*C = % Cotton / P = % Polyester



OEKO-TEX®

A lightweight V-necked tee that's cool and trendy in the summer heat!







*C = % Cotton / P = % Polyester

Heliconia

White Navy

RS Sport Grey* Black



Stylish 1.5 cm rib knit collar, easy-removal tear away label



Taped neck and shoulders ensure greater durability and comfort



63V00 **†**

- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- 1.5 cm mitered v-neck collar
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate
- XS 2XL
- 5 colors









- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- Semi-fitted contoured silhouette with side seam
- 1.5 cm mitered v-neck collar
- Taped neck and shoulders
- Double needle sleeve and bottom
- LS LXL
- 6 colors



42C



curved V-neck for a more feminine look

LM LXL XS Height* 155cm 160cm 165cm 170cm 160cm 165cm 170cm 175cm 180cm 185cm 59 47 50 53 56 Width 41 43 46 49 44 59 75 77 61 64 66 64 67 70 73 Length

[&]quot;Height" is a rough guideline value

11



76000 †







- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- 2 cm rib collar
- Taped neck and shoulders
- Satin label
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate center crease
- XS 5XL: Black, Navy, Red, RS Sport Grey, White
- XS 3XL: All the rest colors
- 36 colors



29C Jade Dome



2 cm rib knit collar (1.3 cm for the 76000L, and 1.5 cm for the 76000B)



Taped neck and shoulders for greater durability and comfort



Double needle stitching at cuffs and hemline for better shape



re	tention							NEW	NEW
Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm	3XL 190cm	4XL 195cm	5XL 200cm
Width	44	47	50	53	56	59	63	66	71
Length	64	67	70	73	75	77	80	83	86

[&]quot;Height" is a rough guideline value.

A classic T-shirt with the focus on comfort, for a perfect shape in men's, ladies' and kids' sizes. With so many sizes and colors available, you're sure to find one that takes your fancy!



^{*}C = % Cotton / P = % Polyester

^{**}ANSI/ISEA 107-2010 certified as background material





76000L *









- Fiber content varies by color, see color list for details
- Semi-fitted contoured silhouette with side seam
- 1.3 cm rib collar
- Taped neck and shoulders
- Satin label
- Double needle sleeve and bottom
- LS LXL
- 22 colors

Height*	LS 155cm	LM 160cm	LL 165cm	LXL 170cm
Width	41	43	46	49
Length	59	61	64	66

"Height" is a rough guideline value.



20C Light Pink





263C Safety Pink* **71C** Azalea 83C Maroon 24C Gold 20C Light Pink 10C 37C 98C 12C 167C 40C 32C 109C 69C 295H 765C 106C 51C 26C 81C 30N 36C

A classic T-shirt with the focus on comfort, for a perfect shape in men's, ladies' and kids' sizes. With so many sizes and colors available, you're sure to find one that takes your fancy!



76000B ¥

Youth T-Shirt





- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- 1.5 cm rib collar
- Taped neck and shoulders
- Satin label
- Double needle sleeve and bottom
- Sideseamed
- CPSIA tracking label compliant
- YXXS YXL
- 20 colors

	Height*	YXXS 100cm	YXS 110cm	YS 120cm	YM 130cm	YL 140cm	YXL 150cm
	Width	31	33	36	38	41	43
	Length	43	45	48	51	54	58



13

83C Maroon 167C Irish Gree 20C Light Pink **71C** Azalea 24C Gold 98C Daisy 12C Lime 10C 40C 37C **26C** Sapphire 109C Carolina Blue **69C** Light Blue **81C** Purple 30N White **295H** RS Sport Grey* 36C Black **765C** Sport Royal 32C 51C

*C = % Cotton / P = % Polyester

*C = % Cotton / P = % Polyester







Perfect for active types! A heavyweight T-shirt with a slightly fitted look.

HA00 †

Adult T-Shirt







- 100% combed ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- High stitch density for smoother printing surface
- Classic fit
- 2.3 cm rib collar
- Taped neck and shoulders
- 2 cm double needle sleeve and bottom hems
- Quarter-turned to eliminate center crease
- XS 2XL
- 16 colors

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	44	47	50	53	56	59
Length	64	67	70	73	75	77

"Height" is a rough guideline value.



268C Berry



2.3 cm rib knit collar



Taped neck and shoulders for greater durability and comfort

*C = % Cotton / P = % Polyester









NEW

HA30 †





Adult T-Shirt with Pocket



- 100% combed ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- High stitch density for a smoother printing surface
- Classic fit
- 2.3 cm rib collar
- Taped neck and shoulders
- Single needle left chest set
- 2.0 cm double needle pocket, sleeve and bottom hems
- Quarter-turned to eliminate center crease
- XS 2XL
- 4 colors

Height*	XS 165cm	S 170cm	M 175cm	L 180cm	XL 185cm	2XL 190cm
Width	44	47	50	53	56	59
Length	64	67	70	73	75	77

"Height" is a rough guideline value.



15

32C



*C = % Cotton / P = % Polyester

HA40 †









- \bullet 100% combed ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list
- High stitch density for a smoother printing surface
- Classic fit
- 2.3 cm rib collar
- Taped neck and shoulders
- 2 cm double needle bottom hem
- Rib cuffs
- Quarter-turned to eliminate center crease
- XS 2XL
- 4 colors

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	44	47	50	53	56	59
Length	63	66	69	72	74	76

"Height" is a rough guideline value.



36C Black





295H RS Sport Grey*

30N

*C = % Cotton / P = % Polyester



With contrast collar and sleeve bands, this new classic is a cut above!



OEKO-TEX® STANDARD 100
68255 OeTI



Adult Ringer T-Shirt



OEKO-TEX®

- 100% ring spun cotton preshrunk jersey knit • Fiber content varies by color, see color list for details
- Contrast neck and sleeve bands
- Double needle bottom hem
- Quarter-turned to eliminate center crease
- Satin label
- XS 2XL
- 7 color combinations

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	44	47	50	53	56	59
Length	64	67	70	73	75	77

[&]quot;Height" is a rough guideline value.





Contrast piping on collar and



Double needle stitching at hemline for



*C = % Cotton / P = % Polyester





FE030



A tank top sure to stay in great shape with an expert finish

76200 † Adult Tank Top





- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- Banded neck and armholes
- Double needle bottom hem
- Quarter-turned to eliminate center crease
- Satin label
- XS 2XL
- 4 colors

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	43	46	48	51	53	56
Length	63	66	69	72	74	76

"Height" is a rough guideline value.



and armholes. Hem strengthened with double needle stitching.









32C

36C

*C = % Cotton / P = % Polyester

FB295

RS Sport Grey*/Black

FB295

RS Sport Grey*/Black

*C = % Cotton / P = % Polyester

FC030

FH030

FC030

FE030

FE030

FB030

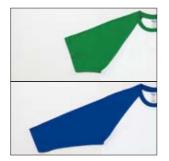
FS036

FB030

Instantly creates a rugged, cool and casual look. Destined to become a go-to garment in any closet.



at back neck.



Available in short sleeve (76500) and 3/4 sleeve (76700) versions



Double needle stitching at cuffs and hemline for better shape retention

GN030

FS036

76500 **†** Adult Raglan T-Shirt





- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- Contrast color 2 cm seamed collar
- Raglan short sleeves • Satin label
- Double needle sleeve and bottom
- Quarter-turned to eliminate center
- S 2XL
- 7 color combinations



FH030

Height*	S 165cm	M 170cm	L 175cm	XL 180cm	
Width	47	50	53	56	59
Length	67	70	73	75	77

"Height" is a rough guideline value.

76700 † Adult 3/4 Sleeve Raglan T-Shirt





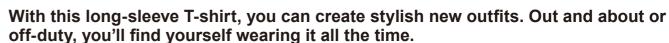
- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- Satin label
- Contrast color set-in collar and 3/4 raglan sleeves
- Single needle top stitching at back neck
- Double needle sleeve and bottom
- Quarter-turned to eliminate center crease
- S 2XL
- 5 color combinations



FE030

***************************************	yuc				
Height*	S 165cm	M 170cm	_	XL 180cm	
Width	47	50	53	56	59
Length	67	70	73	75	77

[&]quot;Height" is a rough guideline value.





76400 🛊 Adult Long Sleeve T-Shirt



- 100% ring spun cotton preshrunk jersey knit
- Fiber content varies by color, see color list for details
- 2 cm rib collar
- Satin label
- Taped neck and shoulders
- Double needle sleeve and bottom
- Quarter-turned to eliminate center crease
- XS 2XL
- 5 colors





2 cm rib knit collar



160cm

44

63

32C Navy

165cm

47

66

30N

295H

36C Black

19

2XL 170cm 175cm 180cm 185cm 53 50 56 59 69 72 74 76

Height*

Width

Length

*C = % Cotton / P = % Polyester

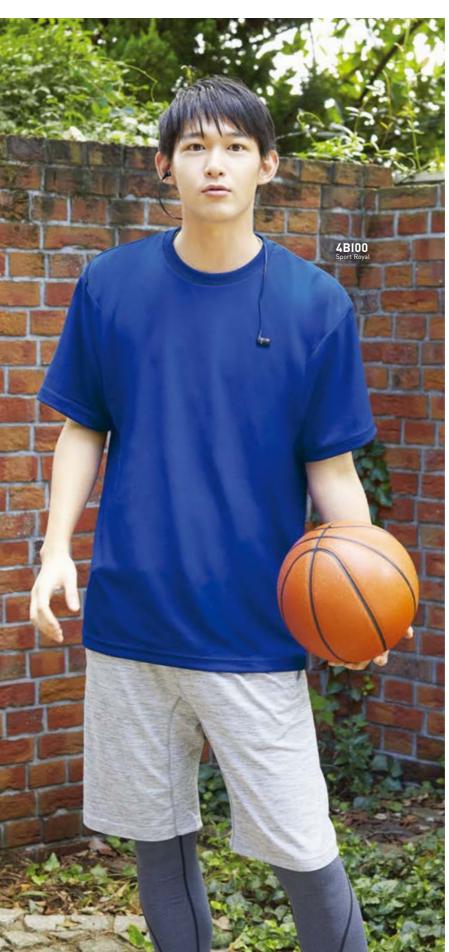
OEKO-TEX® STANDARD 100
68255 OeTI

[&]quot;Height" is a rough guideline value

PERFORMANCE SHIRTS

We offer a range of high performance "dry" shirts with moisture-wicking and ultraviolet protection properties. Featuring ultra comfortable fitted T-shirts and stylish polo shirts, this collection is perfect for athletes and anyone who enjoys an active lifestyle.





New! Gildan® "dry" shirt with moisture-wicking benefit fabric has two outstanding functions:



3BI00 3.8 oz Performance Adult Mesh T-shirt

188C Safety Green

765C

P4BI00 4.6 oz Performance Adult Mesh Sport Shirt

30N

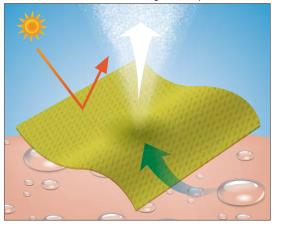
267C

moisture wicking

The fibers swiftly draw sweat away to the garment's outer surface, where it can evaporate. This fabric is similar to those used in global athletic clothing brands.

ultraviolet protection

The fabric's ultraviolet protection (UPF) rating, indicating the degree of protection against UVA and UVB rays, is 30. This indicates an outstanding level of protection.



There's an outer mesh version of the fabric (used in the 3BI00), with texturing on the outside, and an inner mesh version (used in the 4BI00, 4BI00B and P4BI00), with texturing on the inside.





Made of 100% polyester, this fabric also has outstanding elasticity. It provides smooth support without impeding





Super cool moisture-wicking fabric polo shirt with inner mesh fabric

NEW

P4BI00 †

Performance Adult Mesh Sport Shirt







- Texture on the inside
- Double needle bottom hem
- Sideseamed
- Contoured welt collar
- Rolled forward topstitched shoulder
- 2 color-matched buttons
- 3.8 cm side vents
- S 2XL
- 5 colors

Height*	S 165cm	M 170cm	L 175cm		2XL 185cm
Width	47	50	53	56	59
Length	65	69	72	75	79

"Height" is a rough guideline value.



36C Black



Two-button placket opens up new possibilities for stylish outfits







Lightweight, soft and comfortable outer mesh moisture-wicking fabric T-shirt



36C Black 267C 188C 777C 765C 774C 30N

Sport Dark Navy

3BI00 †

Performance Adult Mesh T-Shirt







- 100% polyester flatback mesh
- Textured face
- Single needle 2 cm self-fabric
- Taped back neck
- Double needle sleeve and bottom
- XS 2XL
- 7 colors

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	44	47	50	53	56	59
Length	61	64	67	70	72	74

"Height" is a rough guideline value.



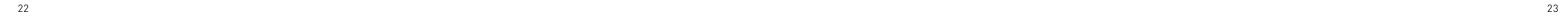
188C Safety Green



Collar made from same fabric as body



Double needle stitching at cuffs and hemline for better shape retention





Inner mesh moisture-wicking fabric T-shirt that's great for sports or everyday wear

NEW

4BI00 †

Performance Adult Mesh T-Shirt







- 100% polyester flatback mesh
- Texture on the inside
- Single needle 2 cm self-fabric collar
- Taped back neck
- Sideseamed
- Double needle sleeve and bottom hems
- XS 2XL
- 7 colors

Height*					XL 180cm	
Width	44	47	50	53	56	59
Lenath	63	66	69	72	74	76

"Height" is a rough guideline value.





Collar made from same fabric as body



With its smooth surface, the inner mesh enhances print quality









NEW

4BI00B *

Performance Youth Mesh T-Shirt







- 100% polyester flatback mesh
- Single needle 1.5 cm self-fabric collar
- Taped back neck
- Sideseamed
- Double needle sleeve and bottom hems
- YXXS YXL
- 7 colors

	Height*	YXXS 100cm	YXS 110cm	YS 120cm	YM 135cm	YL 140cm	YXL 150cm
۱	Width	31	33	36	38	41	43
	Length	43	45	48	51	54	58

"Height" is a rough guideline value.



774C Sport Scarlet Red

27

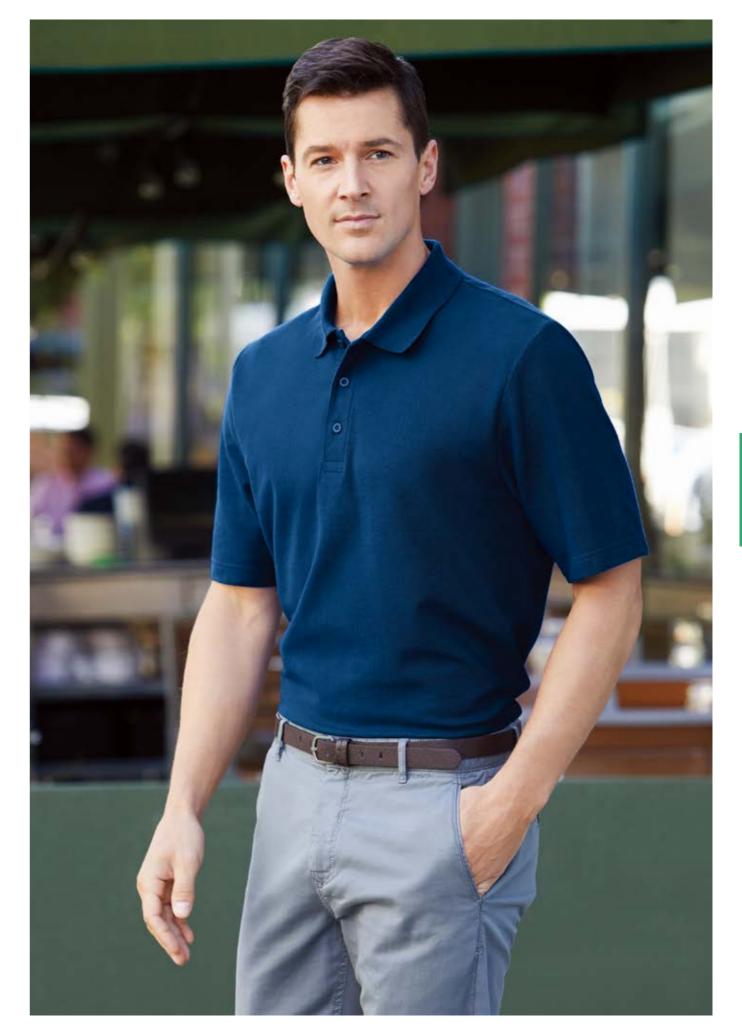
POLO SHIRTS

Polo shirts are smart vet casual.

Supremely popular as teamwear, they're also ideal casual wear for a wide range of occasions, sporting and otherwise.

The wide spectrum of colors is just one of the attractions of our collection.







Designed for active wear, a polo shirt that's super comfortable, in 100% cotton

NEW

6800 †

Adult Cotton Double Pique Sport Shirt







- 100% cotton
- Sideseamed with side vents
- Contoured welt collar and cuffs
- Rolled forward topstitched shoulder
- Clean finished placket with reinforced bottom box
- 3 color-matched buttons
- Double needle bottom hem
- XS 2XL
- 10 colors



26C Sapphire

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	43	46	49	52	55	59
Length	62	65	68	71	75	79

"Height" is a rough guideline value.



Stylishly topstitched shoulder seam. Collar is rib knit for elasticity. Placket bottom box



32C

51C

26C

33C

295H

36C

30N

40C

37C

98C

Double vents and double needle stitching





95800 † Adult CVC Double Pique







- 65% ring spun cotton / 35% polyester pre-shrunk double pique knit Sideseamed
- Contoured welt collar and cuffs
- Rolled forward topstitched shoulder
- 2 color-matched buttons
- Double needle bottom hem
- XS 2XL
- 10 colors



98C

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	43	46	49	52	55	59
Length	62	65	68	71	75	79

[&]quot;Height" is a rough guideline value.









167C

SWEATS

Our sweatshirts are all about outstanding elasticity and warmth, combined with a relaxed silhouette.

The brushed fleece is also popular for its high heat-retention, light weight and comfortable feel.





• Satin label

Sweatshirt

- Sideseamed
- Double needle stitching at
- waistband and cuffs
- 2 x 1 rib with spandex
- Unlined hood with color-matched
- Pouch pockets

Height*	XS 160cm	S 165cm	M 170cm	L 175cm	XL 180cm	2XL 185cm
Width	48	51	53	56	61	64
Length	62	65	67	70	73	75
Sleeve	E7	ΕO	/ n	/1	/ 2	

"Height" is a rough guideline value.



108C Dark Heather







Rib-knit cuffs and waistband for Pouch pockets



88600

Double-lined hood and rib-knit cuffs create a high-quality casual look



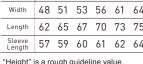
GILDAN° Heavy Blend™



- 50% cotton / 50% polyester preshrunk fleece knit
- Satin label
- Sideseamed
- Double needle stitching at waistband and cuffs
- 2 x 1 rib with spandex
- Double-lined hood with color-matched drawcord

- Pouch pocket
- XS 2XL

Height* XS S M L XL 160cm 165cm 170cm 175cm 180cm	
Width 48 51 53 56 61	64
Length 62 65 67 70 73	75
Sleeve Length 57 59 60 61 62	64









51C

88500



- 50% cotton / 50% polyester preshrunk fleece knit
- Satin label
- Sideseamed • 2 x 1 rib with spandex
- Double needle stitching at waistband and cuffs
- XS 2XL
- 9 colors

Н	leight*	XS 160cm	S 165cm		L 175cm		2XL 185cm
	Width	48	51	53	56	61	64
L	ength	62	65	67	70	73	75
	Sleeve Length	57	59	60	61	62	64













Rib-knit collar, cuffs and waistband for Dark Heather

32

95H

- drawcord
- Metal zipper
- Overlapped fabric across zipper allows full front printing
- XS 2XL
- 9 colors

Height*	160cm	_		175cm		
Width	48	51	53	56	61	64
Length	62	65	67	70	73	75
Sleeve	57	59	60	61	62	64

Catalog guide Each page of this catalog is packed with information. Below, we explain the meaning of each item.





■ Labels (by sub-brand)

* "Height" is a rough guideline value.



Gildan® Softstyle® T-shirt

63000 range. 4.5 oz lightweight jersey. Line-up



Gildan® Premium Cotton™ polo shirt

6.5 oz fabric. Side vents.



Gildan® Premium Cotton™ T-shirt

76000 range. In 5.3 oz jersey, this range offers the most sizes and colors. Short sleeves, ragian sleeves, tank tops.



Gildan® Hammer™

HA00 range. Slightly fitted, in 6.1 oz heavyweight jersey, this range is available in 16 colors.



P = polyester (%)

Gildan® Performance® high performance "dry" shirt with moisture-wicking benefit

Performance fabric T-shirts in 4.6 oz jersey with excellent moisture wicking. Line-up includes T-shirts and 4.6 oz polo shirts.



Gildan® DryBlend™ CVC polo shirt

6800. Stylish design bringing out the best in the 95800. Ultra comfortable in soft, 6.0 oz fabric.



Gildan® Heavy Blend

88000 range. Full line-up including hooded sweatshirts and full-zip hooded sweatshirts in 8.4 oz brushed fleece.

■ Pantone[®] Color Reference

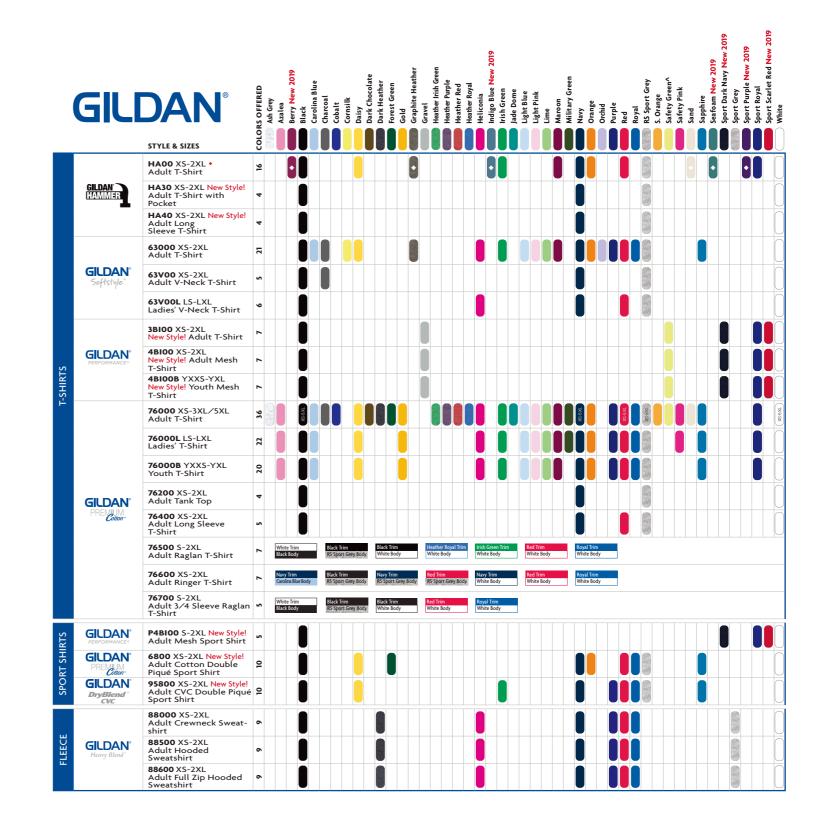
COLOR	COLOR NAME	PANTONE CODE	COLOR CODE	COLOR NAME	PANTONE CODE	COLOR CODE	COLOR NAME	PANTONE CODE	COLOR CODE	COLOR NAME	PANTONE CODE	COLOR CODE	COLOR NAME	PANTONE CODE
93H	Ash Grey	CG3C	108C	Dark Heather	7545C	80C	Indigo Blue	5405C	191C	Orchid	2635C	24G	Seafoam	7475C
71C	Azalea	2045C	33C	Forest Green	5535C	167C	Irish Green	2252C	81C	Purple	2112C	777C	Sport Dark Navy	289C
268C	Berry	683C	24C	Gold	1235C	29C	Jade Dome	7717C	40C	Red	199C	95H	Sport Grey	CG7C
36C	Black	426C	516H	Graphite Heather	424C	69C	Light Blue	543C	51C	Royal	7686C	766C	Sport Purple	2617C
109C	Carolina Blue	659C	267C	Gravel	CG8C	20C	Light Pink	684C	295H	RS Sport Grey	CG7C	765C	Sport Royal	288C
42C	Charcoal	CG10C	215C	Heather Irish Green	2249C	12C	Lime	7488C	188C	Safety Green	382C	774C	Sport Scarlet Red	200C
445C	Cobalt	2746C	232C	Heather Purple	668C	83C	Maroon	7644C	193C	S. Orange	021C	30N	White	000C
475C	Cornsilk	393C	234C	Heather Red	193C	106C	Military Green	5615C	263C	Safety Pink	1915C			
98C	Daisy	122C	218C	Heather Royal	2727C	32C	Navy	533C	38C	Sand	7528C			
105C	Dark Chocolate	412C	10C	Heliconia	213C	37C	Orange	2026C	26C	Sapphire	641C			

34

The coated Pantone® color reference# represents the closest available match for printing reference. Please refer to the actual fabric swatch for true color matching. Pantone® is a registered trademark owned by Pantone LLC.

CG=Cool Gray

■ Style, color & size selector for t-shirt, sport shirt and fleece collections



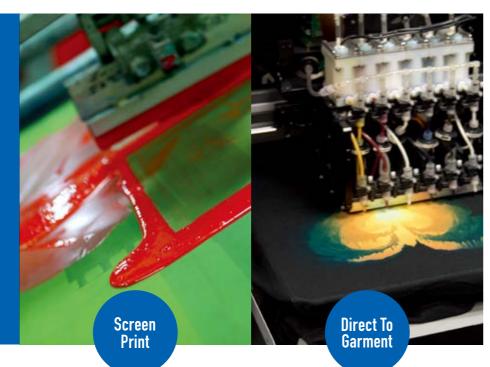
LEGEND:

- New color(s) offered in this style.
- ∧ Safety Green is ANSI/ISEA 107-2010 certified as background material.

Gildan®, Gildan Softstyle® and Gildan Performance® are registered trademarks owned by Gildan Activewear SRL. Gildan® DryBlend™, Gildan® Heavy Blend™, Gildan® Hammer™, Gildan® Premium Cotton™ and Gildan® Genuine Responsibility™ are trademarks owned by Gildan Activewear SRL.

DECORATING TECHNIQUES

With a wide selection of highly receptive fabrics and finishes, we have a style to fit your technique, whatever it is.



SCREEN PRINTING (OR SILK SCREENING) IS A TECHNIQUE
THAT USES STENCILS AND INK TO CREATE DESIGNS ON
GARMENTS. IT IS THE MOST ECONOMICAL METHOD
FOR PRODUCING LARGE QUANTITIES THAT INVOLVE
COTTON OR COTTON-BLEND GARMENTS.

A SPECIALIZED INKJET PRINTER APPLIES INKS DIRECTLY TO THE GARMENT, WHERE THE FIBERS ABSORB THE INK TO CREATE A VERY DURABLE DESIGN. IT WORKS WELL FOR SHORT RUNS OR FULL-COLOR PRINTING ON HIGH STITCH DENSITY GARMENTS.



EMBROIDERY IS SEWING A DESIGN, TYPE OR LOGO ONTO A GARMENT WITH SPECIAL THREAD. THIS TECHNIQUE GIVES GARMENTS A HIGHER PERCEIVED VALUE AND WORKS PARTICULARLY WELL ON HEAVIER WEIGHT GARMENTS SUCH AS FLEECE. ALSO CALLED DYE SUBLIMATION, THIS PROCESS
USES HEAT-SENSITIVE INKS TO CREATE FULL-COLOR,
PHOTO-QUALITY REPRODUCTIONS OF DIGITAL IMAGES
THAT LAST. SUBLIMATION IS WELL SUITED
FOR 100% POLYESTER GARMENTS.

HEAT TRANSFER INVOLVES COMBINING HEAT AND PRESSURE TO TRANSFER IMAGES TO GARMENTS. THIS IS A GREAT OPTION FOR DETAILED PRINTS, CUSTOMIZATION, SHORTER RUNS AND QUICK TURNAROUND TIMES.







MAKING APPAREL BETTERTM

GILDAN



We manufacture everyday family apparel for consumers globally, guided by the belief that operating responsibly, taking care of our employees and integrating sustainable solutions into our business are key factors in our success and future growth.

Read more at genuineresponsibility.com.

86%

OF GILDAN'S TOTAL WASTE WAS RECYCLED OR REPURPOSED

43%

CAME FROM RENEWABLE SOURCES, SAVING MORE THAN 150,000 METRIC TONS OF GHG EMISSIONS

SINCE 2015, GILDAN HAS REDUCED WATER CONSUMPTION BY

OLYMPIC SWIMMING POOLS

IN 2017, GILDAN PROVIDED OVER

MAN-HOURS OF TRAINING TO EMPLOYEES THROUGHOUT OUR OPERATIONS

> GILDAN'S FREE ONSITE MEDICAL CLINICS PROVIDED MORE THAN

181,000

FREE MEDICAL CONSULTATIONS TO EMPLOYEES IN 2017





CONSERVING the environment

CREATING strong communities

42% OF ALL MANAGEMENT POSITIONS ACROSS THE ORGANIZATION ARE HELD BY WOMEN

